ALUMINIUM BRONZE

CA104 - CW307G



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Aluminum Bronze CA104 is a high-strength copperbased alloy widely used in various industries due to its exceptional combination of mechanical and physical properties. It is an excellent material for manufacturing parts that require high strength, wear resistance and good machinability. The combination of aluminium, nickel and iron enhances its mechanical properties, making it a reliable choice for demanding environments.

KEY FEATURES

- Excellent corrosion resistance
- High strength
- Shock loading capability
- Good abrasion resistance
- Cryogenic properties

CHEMICAL PROPERTIES

| Copper | Aluminium | Nickel | Iron | Manganese | Zinc | Silicone | Lead |
|------------|-----------|--------|------|-----------|------|----------|-------|
| (Cu) | (Al) | (Ni) | (Fe) | (Mn) | (Zn) | (Si) | (Pb) |
| 77.5-83.5% | 8.5-10.5% | 4-5.5% | 2-4% | 0.5% | 0.3% | 0.1% | 0.05% |

MECHANICAL PROPERTIES

| Tensile strength (N/mm ²) | 690-850 |
|---------------------------------------|---------|
| Yield strength (N/mm ²) | 310-590 |
| Elongation (%) | 10-20 |
| Hardness - Vickers (HV) | 180-220 |
| Hardness - Brinell (HB) max | 150-190 |

PHYSICAL PROPERTIES

| Density (kg/m ³) | 7650 | |
|------------------------------|-------------------|------|
| Modulus of elasticity (Gp | 115 | |
| | 0-100°C (µm/m/°C) | 16.5 |
| Mean coefficient of | 0-350°C (µm/m/°C) | 17.7 |
| thermal expansion | 0-538°C (µm/m/°C) | 18.7 |
| Thermal | at 100°C (W/m.K) | 37.5 |
| conductivity | at 500°C (W/m.K) | 29.5 |
| Specific Heat 0-100°C (J | 435 | |
| Electrical conductivity (I/ | 7-10 | |
| Melting point (°C) | 1040 | |

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SINCE 1983

MARKET SECTORS









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